

Project: **Automatic storage system for Automotive industry.**

Different products made at production line have to be store before expedition.

Each carrier's pallet has RFID tag. At input to warehouse has to be checked and automatically stored at defined place at warehouse.

Main PLC is processing carrier's pallet database and managing Automatic Shelf Carts to store/re-store carrier's pallets.

There are 2 mobile automatic shelf carts at application to move carrier's pallets from input to defined shelf and at unloading move to output of storage.

At output is same RFID control to reset carrier's pallet from database.

